

Swimspa Fitness Pool

USER'S AND INSTALLATION MANUAL

MANUEL D'INSTALLATION
ET DE L'UTILISATEUR

MANUAL DE INSTALACIÓN
Y USUARIO

MANUALE PER L'INSTALLAZIONE
E L'USO

MANUAL DE INSTALAÇÃO
E UTILIZAÇÃO

EINBAUANLEITUNG UND
BENUTZERHANDBUCH

INSTALLATIEHANDLEIDING EN HANDLEIDING



**SPECIFICATIONS
ESPECIFICACIONES
SPEZIFIKATIONEN**

**SPÉCIFICATIONS
CARATTERISTICHE
SPECIFICAÇÕES**



ENGLISH

ATTENTION - VERY IMPORTANT

This equipment cannot be connected to a normal plug.

This equipment requires suitable electrical installation. This should be done by a specialised fitter following the local electrical safety regulations.

The electrical input of the Spa should always be protected by a highly sensitive differential.

Earthing connection is essential.

Never access electrical elements when your feet are wet.

Do not connect the electrical equipment (differential in position *ON*) if the Spa is empty.

FRANÇAIS

ATTENTION - TRÈS IMPORTANT

Cet appareil ne peut être branché à une simple prise de courant.

Cet appareil requiert une installation électrique appropriée. Cette dernière doit être réalisée par une personne spécialisée dans le respect des normes électriques de sécurité en vigueur dans chaque pays.

L'alimentation électrique du Spa doit toujours être protégée par un différentiel suprasensible.

Il est indispensable de réaliser la connexion à la prise de terre.

N'accédez jamais aux éléments électriques si vous avez les pieds mouillés.

Ne branchez pas le dispositif électrique (différentiel sur position *ON*) si le Spa est sans eau.

ESPAÑOL

ATENCIÓN - MUY IMPORTANTE

Este equipo no puede conectarse a un simple enchufe.

Este equipo requiere de una instalación eléctrica adecuada. Ésta debe ser realizada por una persona especializada siguiendo las normativas eléctricas de seguridad vigentes en cada país.

La alimentación eléctrica del Spa debe estar siempre protegida por un diferencial de alta sensibilidad.

Es imprescindible realizar la conexión a la toma de tierra.

Nunca acceda a los elementos eléctricos con los pies mojados.

No conecte el equipo eléctrico (diferencial posición *ON*) si el Spa está vacío de agua.

ITALIANO

ATTENZIONE - MOLTO IMPORTANTE

Questo apparecchio non può essere collegato ad una semplice spina.

Questo apparecchio richiede una installazione elettrica adeguata. Questa deve essere effettuata da una persona specializzata, in conformità alle normative elettriche di sicurezza vigenti in ciascun paese.

L'alimentazione elettrica della Spa deve essere sempre protetta da un differenziale ad elevata sensibilità.

È obbligatorio realizzare il collegamento di messa a terra.

Non accedere mai agli elementi elettrici con piedi bagnati.

Non collegare l'apparecchiatura elettrica (differenziale in posizione *ON*) se la Spa è vuota di acqua.

DEUTSCH

ACHTUNG - SEHR WICHTIG

Diese Anlage kann nicht mit einem einfachen Stecker angeschlossen werden.

Für diese Anlage benötigen Sie die geeignete elektrische Installation. Diese muss von einem Fachmann verlegt werden, und die im jeweiligen Land geltenden Sicherheitsvorschriften für elektrische Installationen müssen berücksichtigt werden.

Die elektrische Speisung des Spas sollte immer durch ein sehr sensibles Differential geschützt werden.

Die Erdung ist unbedingt notwendig.

Niemals die elektrischen Komponenten mit nassen Füßen anfassen.

Die elektrische Ausrüstung (Differential in der Position *ON*) darf niemals angeschlossen werden, wenn das Spa leer ist.

PORTUGUES

ATENÇÃO - MUITO IMPORTANTE

Este equipamento não pode ser ligado a uma tomada comum.

Este equipamento exige uma instalação eléctrica adequada, que deve ser realizada por uma pessoa especializada, de acordo com as normas eléctricas de segurança vigentes em cada país.

A alimentação eléctrica do Spa deve estar sempre protegida por um diferencial de alta sensibilidade.

É imprescindível realizar a ligação à tomada de terra.

Nunca toque os elementos eléctricos com os pés molhados.

Não ligue o equipamento eléctrico (diferencial na posição *ON*) quando Spa estiver sem água.

TABLE OF CONTENTS

IMPORTANT: SAFETY INSTRUCTIONS	6
SAFETY INSTRUCTIONS.....	6
ADDITIONAL SAFETY INSTRUCTIONS:.....	7
INSTALLATION & SET-UP	8
SELECTING A SITE FOR YOUR POOL.....	8
ELECTRICAL REQUIREMENTS & CONNECTION.....	10
CHECKLIST BEFORE FILLING YOUR POOL.....	13
OPERATION	14
CONTROL OF THE FITNESS POOL.....	14
INITIAL START-UP.....	17
OPERATION OF JETSTREAM SYSTEM.....	18
OPERATION OF MESSAGE SYSTEM SPA SECTION.....	18
AUXILIAR CONTROL PANEL.....	19
SCREEN AND DIAGNOSTIC MESSAGES OF THE PANEL.....	20
ANTI-FREEZE PROTECTION.....	23
MAINTENANCE INSTRUCTIONS OF THE SPA	23
RENEWING THE SPA WATER.....	23
MAINTENANCE OF CARTRIDGE FILTERS.....	24
MAINTENANCE OF THE ACRYLIC.....	25
CABINET CARE (Optional).....	25
MAINTENANCE OF THE LIGHT.....	25
MAINTENANCE IN PERIODS OF NON-USE OR ABSENCE.....	26
MAINTENANCE OF THE WATER	27
SAFETY IN THE USE OF CHEMICAL PRODUCTS.....	27
MAINTENANCE SCHEDULE OF THE SPA WATER.....	27
pH ADJUSTMENT.....	27
DISINFECTION OF THE WATER.....	27
USE OF SPECIAL PRODUCTS.....	28
OZONE GENERATOR.....	28
QUICK GUIDE TO THE APPLICATION OF CHEMICAL PRODUCTS.....	29
RECYCLING AND THE ENVIRONMENT	29
SWIMSPA DOWNLOAD	30
A. SWIMSPA - CONTAINER DOWNLOAD.....	30
B. SWIMSPA - CONTAINER DOWNLOAD.....	31
C. SWIMSPA - TRUCK DOWNLOAD.....	31
D. SWIMSPA - INSTALLATION.....	32
SERVICE	33
GUARANTEE SERVICE.....	33
NON-GUARANTEE SERVICE.....	33

IMPORTANT

This instructions manual contains fundamental information on the safety measures to be adopted when installing and starting-up the spa. It is therefore essential that both the Fitter and the User read these instructions before assembly and start-up.

IMPORTANT: SAFETY INSTRUCTIONS

SAFETY INSTRUCTIONS

When installing and using this electrical equipment, basic safety precautions should always be followed, including the following:

1. READ AND FOLLOW ALL INSTRUCTIONS.

2. WARNING - To reduce the risk of injury, do not permit children to use this product unless they are closely supervised at all times.

3. As supplied from the factory Fitness pool units require a minimum electricity supply of 1x230Volts 32amps. Incoming power supply must be fused at 32A and have an earth leakage detector [RCCB /Differential] of at least 30mA sensitivity. Please consult with a qualified electrician to verify current legislation .

ALWAYS USE A QUALIFIED ELECTRICIAN TO CONNECT THIS FITNESS POOL TO YOUR ELECTRICITY SUPPLY

4. DANGER - Risk of Accidental Drowning. Extreme caution must be exercised to prevent unauthorized access by children. To avoid accidents, ensure that children cannot use this Fitness Pool unless they are supervised at all times.

5. DANGER - Risk of Injury.

The suction fittings in this Fitness Pool are sized to match the specific water flow created by the pump. Should the need arise to replace the suction fittings or the pump, be sure that the flow rates are compatible.

Never operate the Fitness Pool if the suction fittings are broken or missing. Never replace a suction fitting with one rated less than the flow rate marked on the original suction fitting.

6. DANGER - Risk of Electric Shock. Do not permit any electric appliance, such as a light, telephone, radio, or television, within 5 feet (1.5 m) of the unit. (These units DO NOT have an integral ground fault circuit interrupter. The installation of a integral ground fault circuit interrupter MUST be done by a qualified Electrician and must meet all local and national codes.)

7. WARNING - To reduce the risk of injury:

a) The water in a pool should never exceed 40°C Water temperatures between 24°C and 34°C are considered safe for healthy

swimming. Lower water temperatures are not recommended. (Before entering the pool check the temperature.)

b) Since excessive water temperatures have a high potential for causing foetal damage during the early months of pregnancy, pregnant or possibly pregnant women should limit water temperatures to 34°C.

c) The jetstream motors in the pool section of a Fitness Pool are extremely powerful and could cause injury if used incorrectly. Do not stand directly next to the Jetstream nozzles when the motor is running. Ideally you should be placed at least 0.5 meter from the nozzles. Never attempt to adjust the Swimjet nozzles whilst the motor is running

d) The use of alcohol, drugs, or medication before or during Fitness Pool use may lead to unconsciousness with the possibility of drowning.

e) Persons suffering from obesity or with a medical history of heart disease, low or high blood pressure, circulatory system problems, or diabetes should consult a physician before using a Fitness Pool.

f) Persons using medication should consult a physician before using a Fitness Pool since some medication may induce drowsiness while other medication may affect heart rate, blood pressure and circulation

ADDITIONAL SAFETY INSTRUCTIONS:**1. WARNING - Risk of Fatal Hyperthermia.**

a) The use of alcohol, drugs, or medication can greatly increase the risk of fatal Hyperthermia in a Fitness Pool.

b) The causes, symptoms, and effects of Hyperthermia may be described as follows:

Hyperthermia occurs when the internal temperature of the body reaches a level several degrees above the normal body temperature of 37°C (98.6°F). The symptoms of Hyperthermia include an increase in the internal temperature of the body, dizziness, lethargy, drowsiness, and fainting. The effects of Hyperthermia include:

- Unawareness of impending hazard;
- Failure to perceive heat;
- Failure to recognize the need to exit the pool ;
- Physical inability to exit the pool ;
- Foetal damage in pregnant women; and
- Unconsciousness and danger of drowning.

2. WARNING - Risk to Infants, the Elderly, and Women Planning or Experiencing Pregnancy. Please consult your physician if the above applies to you or anyone using your Fitness Pool.

3. WARNING - Risk of Children Drowning. Although your Fitness Pool cover is not rated as a safety cover, it is wise to always keep the Fitness Pool cover securely fastened when not in use. This will help discourage children from attempting to enter the Fitness Pool while not supervised by an adult.

4. WARNING - Risk of Drowning. Use caution when bathing alone.

5. WARNING - Risk of Injury.

Always use extreme caution while entering or exiting the Fitness Pool. Surfaces can be very slippery when wet. Do not step or sit on HeadRests. Also, keep all breakable objects out of the Fitness Pool area.

6. WARNING - Risk of Injury.

Never use the Fitness Pool immediately after strenuous exercise.

7. WARNING - Risk of Injury.

Individuals with infectious diseases should not use the Fitness Pool.

8. WARNING - Risk of Injury.

Maintain water chemistry in accordance with chemical manufacturer's instructions.

9. WARNING - Risk of Shock.

Fitness Pool shall not be operated in severe weather conditions, i.e. electrical storms.

10. CAUTION - Unauthorized Access.

Secure the Fitness Pool area against unauthorized access. Make sure all barriers meet local codes. Keep the Fitness Pool cover on Fitness Pool when not being used.

11. CAUTION - Risk of Damage to Pool or Equipment.

By performing maintenance as described later in this Owner's Manual, the chance of damage to your Fitness Pool and it's equipment will be greatly reduced.

12. CAUTION - Non-Approved Accessories.

Using accessories not approved by the manufacturer could void your guarantee or cause other problems. Please consult with your authorized Fitness Pool Dealer.

13. CAUTION - Location of Your Pool.

Locate your Fitness Pool on a surface that can withstand the weight bearing requirements of the Fitness Pool (see "Selecting a Site for your Fitness Pool" in this Manual). Also, locate your Fitness Pool in an environment that can withstand repeated exposure to water and the possibility of a major spill.

INSTALLATION & SET-UP

SELECTING A SITE FOR YOUR POOL

Your Fitness Pool was designed for either indoor or outdoor use. Whether indoors or outdoors, please adhere to the following guidelines:

1. Select a site that is stable and capable of supporting the weight of your Fitness Pool, its water, and the people using it. The floor has to be able to support a load of 1 Tm/m^2 . If installed on a suspended floor/deck, it should be capable of supporting your Fitness Pool. If you have concerns on this matter, please contact a qualified Licensed Contractor.

2. Select a surface that is flat and level. This surface must provide continuous support for the entire bottom of the Fitness Pool structure. Do not shim or block up the Fitness Pool creating voids below the base framework.

3. Avoid installing the Fitness Pool in a pit or low area where water may accumulate and damage the Fitness Pool or its equipment.

It is recommended to ensure drainage in the area of the Spa, to prevent water from accumulating around it and to avoid dangerous access areas for bathers.

Remember that the operation of the Spa causes increased damp and therefore, there must be a ventilation system to prevent damp from accumulating which could cause damage in the room where the Spa is located.

The use of a cover reduces heat loss and damp in the room.

4. Important: With all installations, the Fitness Pool must be located at least 1,5 meters [5 feet] from all electrical outlets, switches, and other permanently installed electrical devices.

Indoor Considerations:

There are several considerations when installing your Fitness Pool indoors:

First, the environment both around and below the Fitness Pool should be water resistant. It must be capable of handling water splashed out from the Fitness Pool as well as the possibility of a leak from the vessel.

Second, it is recommended that the room you install the Fitness Pool in has proper ventilation. Proper ventilation can usually be achieved by an exhaust fan or a dehumidifier.

Note: Typical indoor surfaces include, but are not limited to: concrete, wood, non-slip tile, or linoleum.

Outdoor Considerations:

When selecting an outdoor site, several things should be considered:

First, avoid selecting a site where excessive water may contact the Fitness Pool, such as from sprinklers or a roof edge without rain gutters.

Second, and if possible, avoid areas of direct, prolonged sunlight.

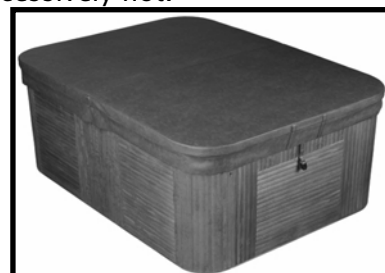


The ultraviolet rays of sunlight will tend to fade and damage your Fitness Pool cover and cabinet.

- Do not expose the Spa to sunlight when it is empty and without a protection cover. Remember that prolonged exposure to sunlight may damage the surface of the Spa and its accessories. Acrylic rapidly absorbs heat from the sunrays reaching very high temperatures which will damage the Spa.

Maximum absorption temperature is 60°C.

- It is recommended to place the Spa away from trees, as falling leaves may block the filter.
- If the Spa is placed inside glass structures, prevent sunrays shining directly on the Spa through the glass, as the temperature could be excessively hot.



If you have the inground version of the Swimspa, please follow the next instructions:

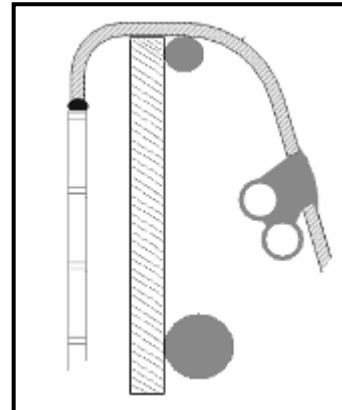
The Spa structure must be fixed on the floor. Do not hold the Spa by its outer edges.

Once settled the Spa, finish the work bearing in mind that the edging of the surface must not be in direct contact with the work (a minimum of 2 cm must be left around the edge).

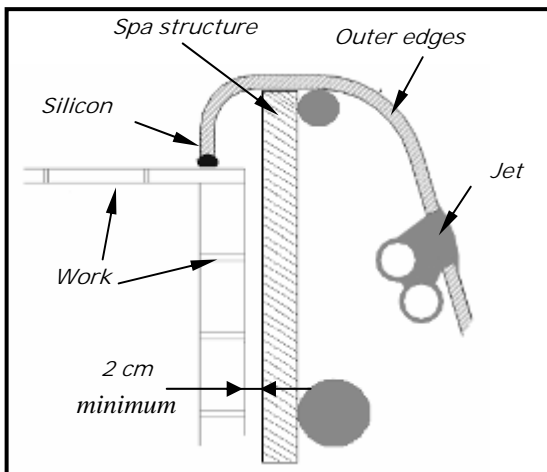
Bear in mind that you will have to leave enough space to access to the pumps and electrical connections for maintenance. This space should be at least of 0.5 meters.

Practical examples of right and wrong installations.

RIGHT



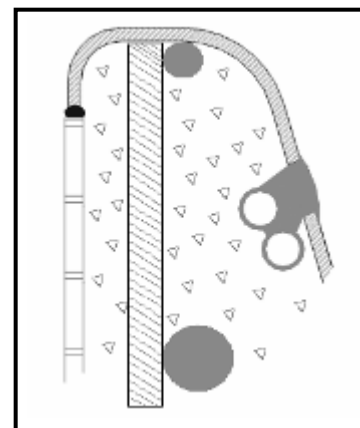
RIGHT



IMPORTANT: Leave pipes free for maintenance.

IMPORTANT: Do not put concrete around the Spa pipes.

WRONG



To seal the tab to the Spa, use a special elastic silicone for aquatic installations.

IMPORTANT. Leave access around the Spa for maintenance.

IMPORTANT: Do not fill with cement.

ELECTRICAL REQUIREMENTS & CONNECTION

All Fitness Pools must be wired in accordance with all local & national electric codes. Always use a qualified electrician to perform the electrical installation.

Please reference the wiring diagram that is specific to your Fitness Pool's Control System:

- Standard Swim Pool Control System. Electrical input of 32A, 230V Single Phase.

220/240 Volt installation

Use only a qualified Licensed Electrician to make 240 Volt electrical installations.

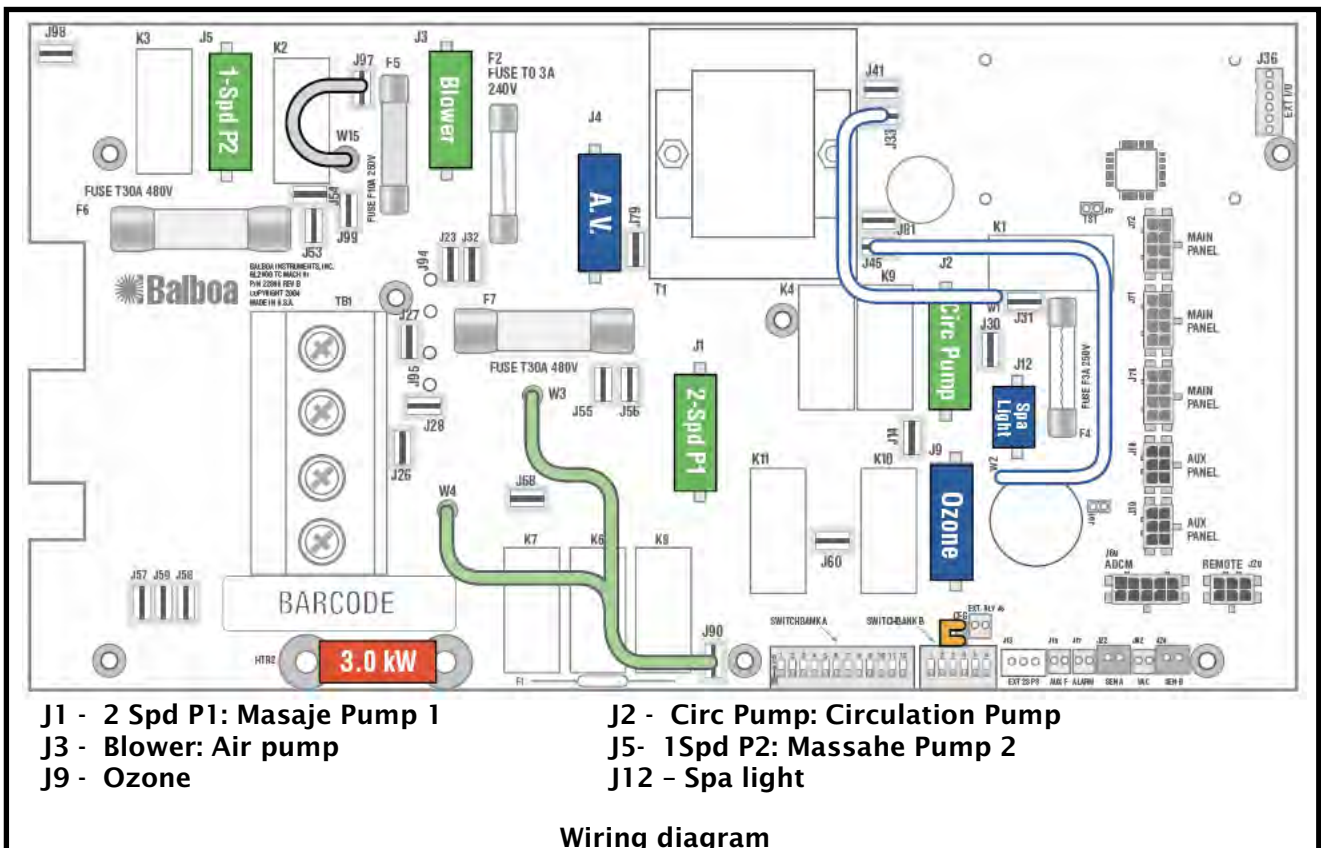
Your 220/240 Volt Fitness Pool requires a fused and dedicated 32AMP electrical circuit and a minimum supply wire size of 10 mm. It is important that these circuits are dedicated (not being used by any other electrical appliance) or your Fitness Pool may not function properly.

In the Sheet of Electrical Specifications attached at the end of this manual you can consult the total power consumption of the spa with the different configurations.

To determine the section of the electrical wires the values are in kW that are reflected in the above Sheet and the following table:

		kW required										
		2,1	2,5	2,8	3,2	3,5	4,4	5,3	6,2	7,0	7,9	8,8
		Nominal section of wires in mm ²										
Distance	6 – 11 m	2,5	2,5	2,5	2,5	4	4	6	10	10	10	10
	11 - 15 m	2,5	2,5	4	4	4	6	6	10	10	10	10
	15 – 20 m	4	4	4	6	6	6	10	10	10	16	16

Table of relationship between sections, distance and power requirement.



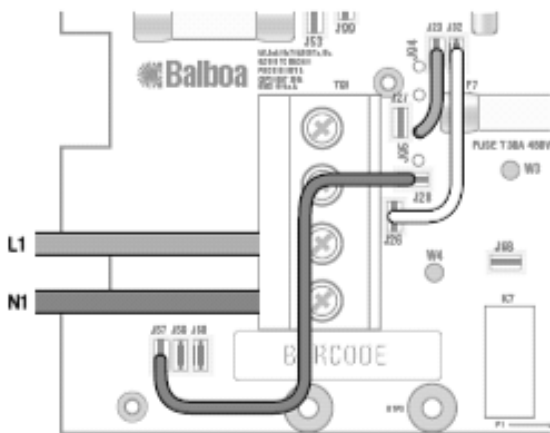
We strongly recommend that a suitable seal cable guide is installed to retain the water tight seal of the control boxes.

The incoming power line must be suitably fused and protected to a C.E. minimum standard and any local specific regulations required.

PANEL MODEL GL2000M3

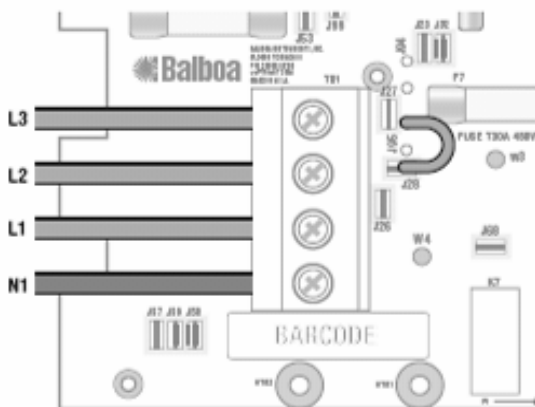
Single line (1 x 32 A):

Attention: the indicated blue cable is neutral, and the brown cable indicates the line or phase.



Three-phase line:

Attention: the indicated blue cable is neutral, and the brown cable indicates the line or phase.



IMPORTANT: The system should include a neutral cable with line voltage to neutral of 230 V, A.C.

Fully remove the J26 and J32 cable.

Note: J32 and J23 are identical from an electrical point of view. The cable can be

connected to either of these two terminals before being removed.

Fully remove the J28 and J57 cable.

Note: J57, J58 and J59 are identical from an electrical point of view. The cable can be connected to either of these two terminals before being removed.

Remove the J23 or J32 cable (see note above) and connect it to J28.

HIGHAMP / LOWAMP GL2000M3

LOW AMP: This configuration disconnects the electric heater when a massage pump is turned on. With this configuration, the electric power is restricted.

NOTA: *LOW AMP is the factory default configuration.*

HIGH AMP: This configuration enables all the Spa elements to work at the same time. This configuration requires a higher electric power installation.

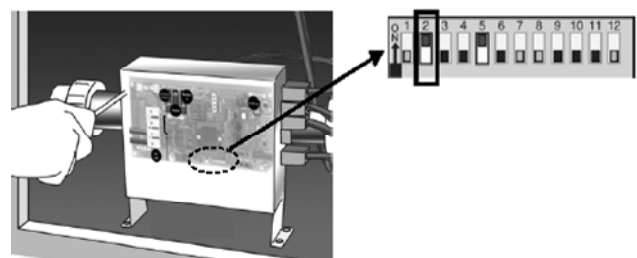
Change from LOW AMP / HIGH AMP configuration using the switches in the electrical box panel.

IMPORTANT: HIGH AMP configuration is only available in Three-phase line mode.

LOW AMP: switch A2 must be OFF (factory default configuration.)

HIGH AMP: switch A2 must be ON

Note: The following diagram **only shows the position of switch A2** as a guideline and it is not necessarily the correct configuration of your electrical control panel.



The manufacturer shall not be responsible for any damage caused by an improper installation or an installation performed by non-qualified personnel.

Correct earthing is essential

The earthing circuit of the building should always be in perfect condition to guarantee the safety of Spa users. If you have any doubts on this, ensure that the earthing circuit is checked by a duly qualified person. The manufacturer will not be held responsible for possible damage caused by incorrect maintenance of the earthing circuit.

Fasten the earth cable (yellow and green) to the terminal on the outside of the control cabinet as shown in the following diagram:



CHECKLIST BEFORE FILLING YOUR POOL

Important: The equipment should **never** be operated without water in the Fitness Pool. Serious damage to the equipment will occur.

o 1. Installing Your Cover (Optional):

Your Fitness Pool cover comes with tie-down straps and locking hardware to attach the cover to the Fitness Pool cabinet or decking. If your Dealer did not install your cover, then refer to Cover Installation Instructions that come in the cover packaging.

o 2. Check drain valve:

Check that the Gravity drain valve is closed completely.

o 3. Tighten Equipment Fittings:

In the equipment compartment, hand-tighten all PVC Pipe Unions and Pump to prevent the possibility of leakage (sometimes these fittings loosen during shipment)(**HAND TIGHT ONLY!**)

o 4. **Check ozone valves:** For the good working of the ozonator, check that the ozone valve is closed between 30—45°.

o 5. **Valves :** Verify that all valves aside from the drainage and the ozone valves described above are in the fully open position.

A valve that is closed (aside from your drain valve) will seriously damage your fitness pool equipment if the system is running.

o 6. **Fill the Pool:** Fill the Fitness Pool to approximately 15cm below the top rim.

Note 1: *The higher the water level, the less pool users it will take to cause the water to overflow the top of the pool and water will splash out more easily whilst swimming in the pool.*

Note 2: *Do not fill the Fitness Pool with soft water unless the mineral content is raised immediately (see your Dealer).*

Note 3: *Consult Changing your Fitness Pool water in the Maintenance section of this manual.*

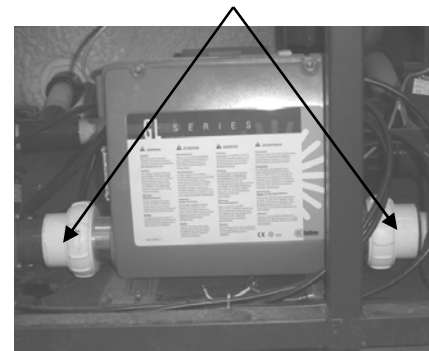
o 7. **Check for Leaks:** After the Fitness Pool is full, but before turning the power on, check all

the fittings and equipment in the equipment compartment for signs of leakage.

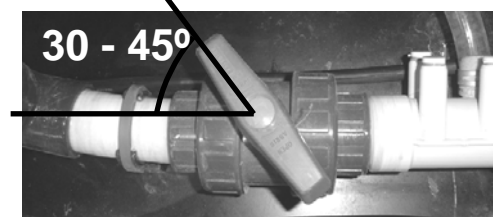
If a leak is detected, except from fittings that can be hand-tightened, call your authorized Fitness pool Dealer.



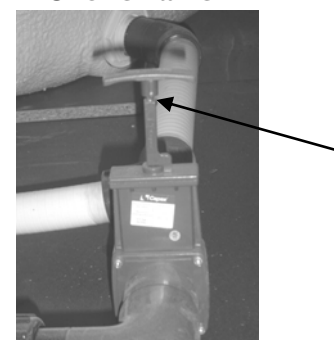
Drain valve



Pool fittings

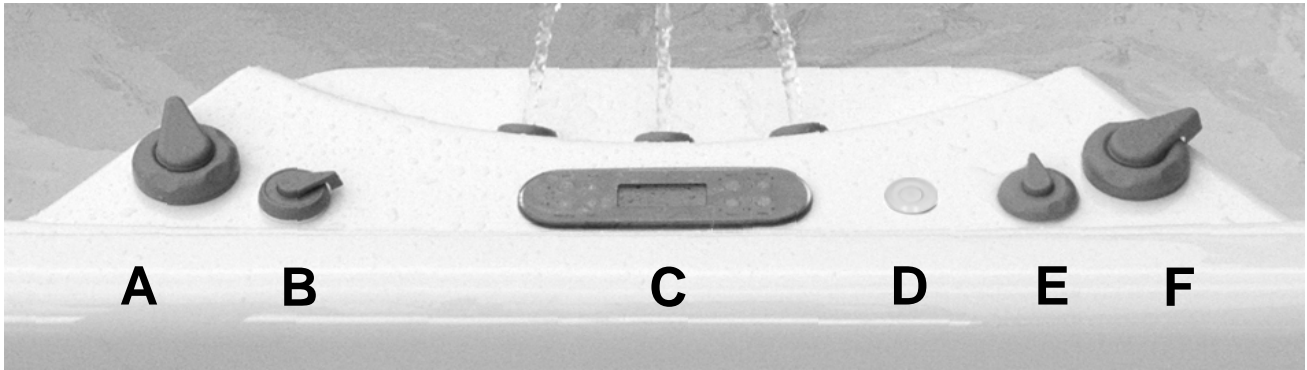


Ozone valve



Valve opened

OPERATION



CONTROL OF THE FITNESS POOL

A - Jetstream control

With the jetstream control you can choose the power of the bottom jetstream and the massage.

B - Fountains control

Turning the fountains control you can regulate the flow of the three fountain jets. The fountain only runs when the filtration circuit is running or the spa is in heating process.

C - Main control panel

With the electronic main control panel you can turn on or turn off the Jets, Blower (optional)

and Light, set the Temperature, the filtration cycles and Time.

D - Colour led push-button (Optional)

If your Fitness Pool has cromotherapy option, pressing the colour led push-button you can change the sequence of the colours.

E - Air control

With the air input valve you can adjust the air turbulence of the jetstream.

F - Jetstream control

With the jetstream control you can choose the power of the top jetstream and the massage.

ELECTRONIC MAIN CONTROL PANEL



Main control panel

“Warm” / “Cool” Temperature adjustment

Press either pad once, and the LCD will display the temperature which has been set.

Each time either of these pads is pressed again, the set temperature will increase or decrease in steps of 0,5°C. After three seconds, the LCD will automatically display the current spa temperature.

“Jets 1”

Press this pad to operate pump 1. Press again to stop the pump. If left running, the pump will turn off after 30 minutes.

“Jets 2”

Press this pad to operate pump 2. Press again to stop the pump. If left running, the pump will turn off after 30 minutes.

**“Blower” Air pump
(Only in deluxe version)**

On the Spa section of the Fitness Pool this button will start the air boost motor if installed. As above the motor will automatically stop after 30 minutes.

“Light”

This pad turns the pool light on and off. If left on, it will automatically turn off after 4 hours.

“Mode/Prog” (“Standard”, “Economy” or “Sleep”)

Press this pad to switch between modes. Press “**Mode/Prog**” to start to program; press “**Cool**” to define the operation mode. Press “**Mode/Prog**” to confirm the selection.

Standard mode maintains the set temperature at all times. Economy mode heats the water only during filter cycles. Sleep mode sets back the temperature by 10°C and runs as in Economy. See the Filter Cycle Programming section for more filter/heater options.

The “**Mode/Prog**” button is used to switch between Economy, Standard or Sleep operation modes and also serves as an “**Enter**” button to initiate various programming features.

Stand-by mode

If you press “**Warm**” or “**Cool**” and after “**Jets 2**” all the functions of the spa will be annulled temporarily and there will appear on screen

the word “**SbY**”. This is useful when you have to change the filter. Pressing any other button the spa will return to the normal operation.

“Time”

This button is to set the time and is used for programming some other functions (see *Initial start-up* section). Press the “**Time**” button to view the time of day. To change the time of day, see “Time of Day” in the “Initial Start-up” section of this Owner’s Manual.

Text display inverted

Press “**Warm**” or “**Cool**” and after “**Blower**” to see the text inverted. To return to the normal operation press the same sequence again.

Leds colour light (Optional)

If your Swimsa has a colour leds light, press the button “**Light**” of the main panel to turn on and off the light. To change the sequence of colours, press the push-button “**D**”.

If after starting the light you switch off, the next time you start your light, it will remain in the colour of the previous time you used the light.

On the other way, if you leave the light on, it will be turned off automatically after 4 hours and the next time you press “**Light**” you will have to wait 2 minutes without touching any button until the light will be on automatically.

Locking the control pad

To lock the entire control pad, press “**Time**” button then the “**Jets 1**” button then the “**Warm**” button all within 3 seconds.

When locked, the display will show “PL” and the spa temperature. All buttons will be frozen less “**Time**”.

Unlocking the control pad

By pressing the “**Time**” button then the “**Jets 1**” button then the “**Cool**” the lock symbol will disappear and the control pad buttons will work again.

Locking the temperature only

To lock the temperature, press either the “**Warm**” or “**Cool**” button to initiate the “set heat” mode. Next, and within a 3 second time span, press “**Time**” button then the “**Jets 1**” button then the “**Warm**” button. When locked,

the display will show the spa temperature and "TL".

Unlocking the temperature only

Press the "**Warm**" or "**Cool**" button then "**Time**" and after "**Jets 1**" then "**Cool**". The "TL" symbol will disappear and the control pad buttons will work again.

Ozone generator

Your Fitness Pool is equipped with a Ozone generator. This will automatically start up whenever the filtration system in your pool is functioning. Whenever the Ozone system is functioning the symbol "O₃" will be displayed in the display panel.

Automatic filter cycles

Your Swimspa will automatically filter itself for a 2-hour period every 12 hours. The first filter cycle will begin at 8:00 AM and will continue until 10:00 AM. The second filter cycle will begin at 8:00 PM and will continue until 10:00 PM. When a filter cycle is active, it will be indicated on the display with a message stating "F1" for the first (AM) cycle or "F2" for the second (PM) cycle. During filtration, the filter pump and ozone sterilizer (if installed) will run.

INITIAL START-UP

Control System GL2000M3 – Main control panel

Time of day and automatic filter program

The first time you connect power to your spa you will see the test program. This self diagnosis system is automatic and lasts four minutes ("Pr" appears in the screen). Do not touch the control system until this start-up test has completed its cycle.

Once the system has started you may then program your system. To set the time, press the "**Time**" button then the "**Mode/Prog**" button you will see set the hour in the display. Use the "**Warm**" or "**Cool**" buttons to change the hour up or down; after press "**Mode/Prog**" to block the hour.

Using "**Warm**" or "**Cool**" you can adjust the minutes. Press "**Mode/Prog**" to memorize the minutes and start programming the filtration cycles. If you don't want to modify the filtration cycles, press "**Time**" to exit of the programming mode.

Note: *It is not necessary to programme the filtration cycles, is one of the available options.*

To enter to the filtration configuration system directly without programming the time, press "**Time**" and after "**Mode/Prog**" three times in three seconds.

The next messages will be shown in the display:

"PROGRAM"
"FILTER 1"
"START TIME"

Press "**Warm**" or "**Cool**" to select the starting time of filtration. Enter time pressing "**Mode/Prog**". Press "**Warm**" or "**Cool**" to select minutes (in steps of 5 minutes) of the starting hour; enter minutes pressing "**Mode/Prog**".

Press "**Mode/Prog**" and it will appear:

"PROGRAM"
"FILTER 1"
"END TIME"

Adjust time in the same way as previously.

To program the second filtration cycle press "**Mode/Prog**" and it will be shown:
"PROGRAM"

"FILTER 2"
"START TIME"

Proceed in the same way indicated previously.

Press "**Mode/Prog**", and it will show:

"PROGRAM"
"FILTER 2"
"END TIME"

Adjust time as indicated previously.

Press "**Mode/Prog**" to enter the new time of the filtration cycles on the system and see the water temperature.

Note: *Pressing "**Time**" at any time during the programming mode it will remember the values entered up to the moment and it will finish programming.*

Temperature adjustment

The current water temperature is constantly displayed on the LCD. Press either the "**Warm**" or "**Cool**" button once to display the set temperature and the words "set heat". Each time either of these buttons is pressed again, the set temperature will increase or decrease depending upon which button is pressed. After three seconds, the LCD will automatically display the current pool temperature.

ATTENTION The pool will heat to 37°C (98.6F) if no other temperature is set.

Standard / Economy or Sleep modes

Your pool has three primary settings for normal usage. *Standard*, *Economy* and *Sleep* modes.

In "**Standard**" mode the spa will always maintain the temperature of your water to your set level regardless of the filtration program you set. In other words the temperature is the primary command for the system. At any time that the pool water temperature is 1°C below your set temperature the filtration and the heating system will start up automatically until the set temperature + 1°C is reached.

In "**Economy**" the pool will only filter and heat during the set filter times programmed in the system.

If you press "**Jets 1**", the spa will start in Standard mode only for 1 hour and alter this time it will return to operate in "**Economy**". Operating on this mode, a message of "**Standard**" and "**Economy**" will appear in the

screen. If you press "**Mode/Prog**" the spa will go to the economy mode directly.

In **Sleep** mode the pool functions as in the **Economy** mode but the temperature set point is automatically set back 10°C (if you set 30°C the pool will only heat to 20°C) This is normally to be used at times when there is low usage of the pool such as winterizing the pool.

We recommend that you run the system in "**Standard**" or "**Economy**" modes during normal usage.

Mode adjustment: "**Standard**"/ "**Economy**" or "**Sleep**"

When the spa starts for the first time you will have to fit the time and the filtration cycles before being able to choose the different modes of operation (view previous section). Your spa will begin automatically in "**Standard**" mode.

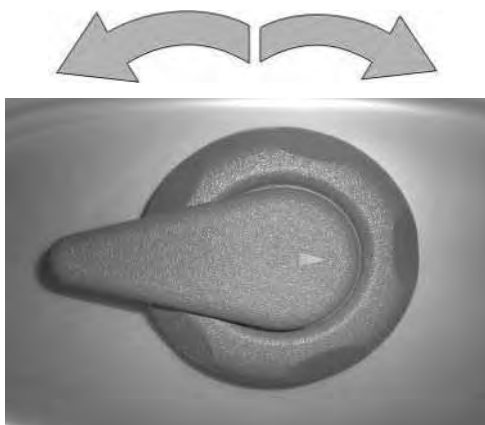
To program the mode of operation, press "**Mode/Prog**". Press "**Cool**" to define the operation mode desired (the screen will blink), to confirm the selection press "**Mode/Prog**".

OPERATION OF JETSTREAM SYSTEM

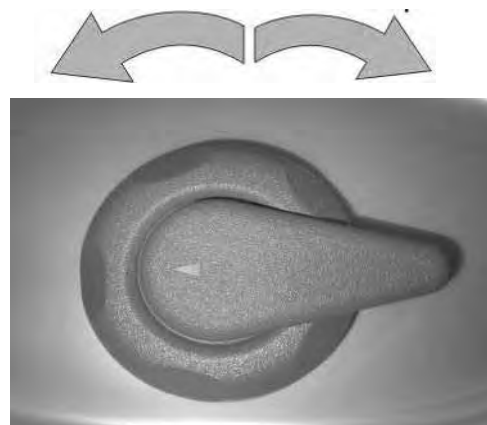
Main control panel

Activation of Swim Jets

Press "**Jets 1**" and "**Jets 2**" buttons of the main panel to start the counter-current swim jets. Air turbulence can be adjusted by use of the Venturi air control indicated by "**B**" in the picture of spa controls.



Left hand side diversion valve "A"



Right hand side diversion valve "F"

Diversion valves

Swimspa counter currents

Jet strength adjustment

Power can be adjusted by using the two diversion valves immediately above your jet stream jets ("A" and "F" in the picture). Power can be diverted to the spa massage section.

For full power the diversion of power must be fully to the jetstream jets.

Jet direction adjustment

Each Counter Current can be individually directed. First turn off the jets then by holding the nozzle move the jets up, down, left or right to give you a balanced counter current to swim against.

OPERATION OF MESSAGE SYSTEM SPA SECTION

Diverting flow to your spa section

On the diagram below you can see the two diversion valves fitted to your system. By turning the valves in the direction shown you will divert power from the jet stream system to the spa massage seats. The power diversion is progressive and you can set any power to jet stream- massage section combination you would like.

ATTENTION: Do not turn the diversion valves whilst the pumps are running. Damage to the system may occur if you do. Please, stop "Jets1" and "Jets2" before turning diversion valves.

Activation of massage Jets

Press “**Jets 1**” y “**Jets 2**” and water will start to flow by the jets. Press again this buttons to stop jets.

Air massage system (Only in Deluxe version)

Press “**Blower**” once to Start the air pump. The air injection runs in all the jets located in the massage section of the spa. To turn off the air pump, press “**Blower**” again.

Jets operation

The water jets provide a hydrotherapy pressure jet. It is a closed circuit, where the water is absorbed by the pumps through the drains and driven to the jets.

The hydromassage effect is provided by the jet, when the circuit water mixes with the outside air, in the so-called Venturi effect.

Some jets can also adjust the flow intensity on opening and closing the water flow. To do this, proceed as follows:

- Turn the outer ring a quarter clockwise to close the jet.

- Turn the outer ring a quarter anti-clockwise to open the jet.



ATTENTION: Do not attempt to forcibly turn the outer ring of the jet, as you could damage it.

Adjustment of the jets direction

The jets of the lounge are also adjustable; it means that you can graduate the direction of the jet, moving the injectors up-down, right-left, to achieve this way a more ergonomic massage.

Waterfall working (Only in Deluxe version)

The waterfall is also activated by the jets but its regulation is done by the ON-OFF valve. With this valve you can graduate the flow of the waterfall or even to close it completely.

AUXILIAR CONTROL PANEL (Only Deluxe version)



Auxiliar panel

“**Jets 1**” and “**Jets 2**”

Turns on the massage jets or jet stream system. Push once for on and once more to turn off. Jet motors will run for 30 minutes before stopping automatically. To restart the jet massage simply push the jet button once more. To adjust power in the spa section, water can be diverted from the spa area to the jet stream by using the diversion valves above the jet stream jets

“**Blower**”

Press once to activate the air blower motor. The air blower functions with all the jets within the spa section of the pool and greatly enhances the massage effect of your spa section. As with the jet massage motor this motor will run for 30 mins before shutting off automatically. It can be switched off manually at any time by pressing on the blower button.

SCREEN AND DIAGNOSTIC MESSAGES OF THE PANEL



The screen of the main panel shows the water temperature and the state of other functions, like:

- The running mode, showing **“Standard”, “Economy” or “Sleep”**.
- The Ozone activation with the symbol **“O3”**.
- The pumps and components that are activated, like:



Icon of massage Pump ON.



Icon of Air Blower ON.



Icon of Light ON.



Icon of Heater ON.

Diagnostic messages of the panel

MESSAGE	MEANING	ACTION REQUIRED
	No message on screen. Power supply to the Spa has been cut.	The control panel will be disabled until power returns. The time must be set at each start-up. Other programme settings are preserved.
OHH / HTR TEMP LMT	“Overheating” – The Spa has shut down. One of the sensors has detected 118°F (approx. 47.8°C) in the heater.	DO NOT ENTER THE WATER. Remove the spa cover and allow water to cool. Once the heater has cooled, reset by pressing any button. If spa does not reset, switch off the power supply to the spa and call your dealer or maintenance service.
OHS / SPA TEMP LMT	“Overheating” – The Spa has shut down. One of the sensors has detected that the Spa water is 110°F (approx. 43.3°C).	DO NOT ENTER THE WATER. Remove the spa cover and allow water to cool. At 107 °F (approximately 41.7 °C), the spa should automatically reset. If spa does not reset, switch off the power supply of the spa and call your dealer or maintenance service.
ICE FREEZE COND	“Ice” – Potential freezing conditions have been detected.	No action required. The pumps and the blower will automatically start up regardless of spa status. If the pump does not work in this situation, empty the Spa and contact your authorised dealer or Technical Assistance Service.
SnA SENSOR SERVICE RQD	Spa is off. The sensor plugged into Sensor “A” jack is not working.	If the problem persists, contact your dealer or maintenance service. (The message may appear briefly in situations of overheating and disappear when the spa cools).
SnB	Spa is off. The sensor plugged	If the problem persists, contact your dealer or

SENSOR SERVICE RQD	B	into the Sensor "B" jack is not working.	maintenance service. (The message may appear briefly in situations of overheating and disappear when the Spa cools).
SnS SENSOR SYNC	/	Sensors are out of balance. If this message alternates with the temperature reading, it may be a temporary situation. If the display shows only this message (flashing), the Spa will shut down.	If the problem persists, contact your dealer or maintenance service.
HFL / HTR FLOW LOW		A substantial difference between the temperature sensors is detected. This could indicate a flow problem.	Check water level in spa. Refill if necessary. If the water level is normal, ensure that the pumps have been primed. If the problem persists, contact your dealer or maintenance service.
LF / LOW FLOW		Persistent low flow problems. ("HFL" message appears for the fifth time within 24 hours). Heater is shut down, but other spa functions continue to run normally.	Follow action required for "HLF" message. Press any button to reset the heating function of the Spa, as it does not reset automatically.
dr / HEATER MAY BE DRY-WILL RETEST SHORTLY		Insufficient water level detected in heater.	Check water level in the Spa. Refill if necessary. If the water level is normal, ensure that the pumps have been primed. Press any button to reset.
drY / HEATER DRY SERVICE RQD	/	Insufficient water level detected in heater. ("dr" message appears for the third time). The Spa is shut down.	Follow action required for "dr" message. The Spa will not automatically reset. Press any button to reset the system.
Pr PRIMING MODE TAKES 4 MIN	/	When the Spa starts up for the first time, it will operate in Priming mode.	See the Installation Manual for detailed instructions on starting up and priming the pump. The Priming mode lasts a maximum of 4 minutes. The Spa will then start to heat the water and the programmed temperature will remain in standard mode.
-- F -- C		Temperature unknown.	After the pump has been running for 2 minutes, the temperature will be displayed.
---		Temperature not up-dated in Economy or Sleep mode.	In Economy or Sleep mode, the pump may be off for hours. To see the current spa temperature, either switch to Standard mode or press Jets 1 to start up the jets for at least two minutes.
SbY STANDBY MODE	/	Standby mode has been activated by a combination of buttons on the panel.	Press any button to exit Standby mode and return to normal operation.

Troubleshooting

PROBLEMS	REASONS	SOLUTIONS
Insufficient flow of filtered water.	<ul style="list-style-type: none"> Filter is blocked by dirt. 	<ul style="list-style-type: none"> Wash the filter.
The massage pump of the <i>Jets</i> does not work.	<ul style="list-style-type: none"> The cable of the digital control panel is disconnected from the board. No electrical supply 	<ul style="list-style-type: none"> Connect the cable to the board. Check that the pump is connected to the electric control panel. Connect the differential.
Spa does not work.	<ul style="list-style-type: none"> Differential is disconnected. 	
The massage pump of the air <i>Blower</i> does not work.	<ul style="list-style-type: none"> The cable of the digital control panel is disconnected from the board. No electrical supply The pump has disconnected owing to overheating. 	<ul style="list-style-type: none"> Connect the cable to the board. Check that the pump is connected to the electric control panel. Let it cool for about 3 hours and then start-up the pump again.
Water leaks out through the <i>Venturi</i>	<ul style="list-style-type: none"> Jets are closed. Jets are not properly installed. The outer trim of the jet turns a quarter to open and close the water flow. If this trim makes a complete turn, it is not properly installed, and the jet will have to be removed and then placed correctly. 	<ul style="list-style-type: none"> Open the jet. Remove the jet. Pull the outer trim about 2 cm. Unscrew the jet turning anti-clockwise. Once it has been dismantled, replace the jet, by screwing in a clockwise direction. Press the outer trim back into place.
Limited airflow in the <i>Jets</i> .	<ul style="list-style-type: none"> <i>Venturis</i> are closed. 	<ul style="list-style-type: none"> Open the <i>Venturis</i>.
Reduced airflow.	<ul style="list-style-type: none"> Starter brushes of the motor are worn. 	<ul style="list-style-type: none"> Change the pump.
The water does not reach the required temperature.	<ul style="list-style-type: none"> Probe is damaged. Check programmed temperature 	<ul style="list-style-type: none"> Replace the temperature probe. Programme the temperature

ANTI-FREEZE PROTECTION

If the temperature sensors detect a drop in temperature to below 6.7°C, the heating element and filter pump will connect automatically to prevent the water from freezing and the damage this could cause the Spa.

The equipment will remain connected for 4 minutes after the temperature reaches 7.2°C.

In colder climates, an additional temperature sensor can be added as a precaution and to avoid freezing conditions not detected by the standard sensor.

If the pump turns off in this situation, empty the Spa and contact your authorised dealer or Technical Assistance Service.

MAINTENANCE INSTRUCTIONS OF THE SPA

The Spas are built with maximum quality and with the hardest wearing materials available. Proper care and maintenance will ensure a long life-span of the Spa and its components.

RENEWING THE SPA WATER

To change the Spa water:

- Disconnect the electrical equipment, placing the differential switch (installed in the main input of the home) in the OFF position.
- Locate the drain valve and turn the valve to the OPEN position. The Spa will empty by gravity through the general drain.



Drain Valve

- Once the Spa is empty, inspect the acrylic and clean if necessary (see Maintenance of the acrylic). Turn the drain valve to the CLOSED position.
- Fill the Spa with clean water.

ATTENTION: The programmed temperature in your system is 37,5°C. We recommend a temperature of use between 24°C to 34°C.

MAINTENANCE OF CARTRIDGE FILTERS

Your Swimspa includes one filter (Standard version) or two cartridge filters (Deluxe version).

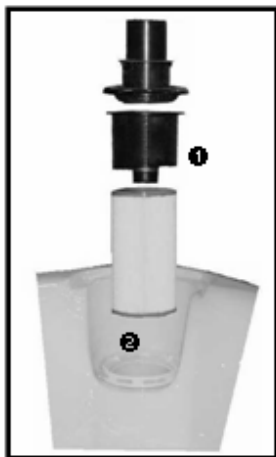
It is advisable to periodically check the condition of the cartridge filter. We recommend to do it once a week if you use your Swimspa very often.

Clean them or replace them if dirt is observed.

Remember that if a filter is blocked, it will reduce the water flow and therefore, the Spa will operate incorrectly.

PRE-FILTER: It is based on a grid, where the larger particles floating on the water are deposited (❶).

FILTERING CARTRIDGE: Retains the smaller particles (❷).



To change or clean the filter, follow these instructions:

- 1. Disconnect the electrical supply. Differential in the *OFF* position.
- 2. Locate the filter and remove it as shown:
- 3. Lift the skimmer cover. Remove the pre-filter upwards (❶) together with the filtering cartridge (❷).



Floating skimmer



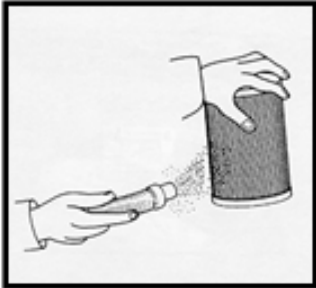
Pre-filter



Cartridge Filter

4. Clean the pre-filter with water until there are no remaining particles.

Clean the filtering cartridge with a garden hose jet spray at low pressure until it is clean. Clean from top to bottom spraying the water at an angle of 45°.



5. After several washing cycles, it may be necessary to change the filtering cartridge. Contact your supplier.

If you have a habitual use of your Swimspa, change the filter once every 6 months or when you observed it spoilt.

6. Replace the filtering cartridge and pre-filter.

7. Turn on the electrical equipment. Differential in the *ON* position.

The Spa should always operate with the pre-filter and the filtering cartridge in the correct position. Never place objects that could block the inlet to the filter.

MAINTENANCE OF THE ACRYLIC

To clean the acrylic surface, use a non-abrasive cleaner and warm water. Once the Spa is clean, rinse with water to remove the detergent. Clean the non-submerged part of the spa with good quality Spa polish once a week.

Remember: never leave the Spa uncovered and exposed to sunlight, as this could cause damage not covered by the guarantee.

CABINET CARE (Optional)

Your cabinet components are made to provide many years of maintenance free service.

Fine scratches should be filled using a similar coloured hard wax filler. These can be found in most hardware stores.

MAINTENANCE OF THE LIGHT

The Light installed on your Swimspa is a light of high intensity leds that should not have any type of maintenance; if for any reason you need to change it read the following instructions.

A plastic spanner is provided with this manual to dismantle the projector.

Replacing the lamp is the only required maintenance on the spotlight. To replace the lamp, follow these steps:

Make sure the power of the Spa is turned off.

The new lamp must have the same features as the lamp supplied.

Never install lamps without the front lens.

To ensure perfect watertightness, clean the mounting base of the flat gasket of the glass or replace it if you observe any dents or permanent damage.

The lamp is replaced in the following way:

- Empty the Spa (See section *Spa Drainage*).

- Fit the aforementioned plastic spanner in the front side of the spotlight and turn it in order to release its bayonet fastening.
- Change the lamp (press fastening).
- Reassemble the spotlight making sure to fasten the bayonet of the front part with the spanner and pressing sufficiently to prevent water from entering the spotlight.
- Assemble the trim of the spotlight.
- Leave the drain valve open.
- Remove the filter cartridge/s from the filter (See Maintenance of the filter) and keep in a dry place.
- Clean and dry the Spa.
- Cover the Spa.

Do not leave water in the Spa without electrical connection outdoors at temperatures below 4°C, as the pipes can freeze and damage the Spa.

If you have any doubt about the explanation of this operation, contact your authorised dealer or authorised technical service

MAINTENANCE IN PERIODS OF NON-USE OR ABSENCE

SHORT PERIODS (3-5 DAYS)

- Adjust the pH and treat the water (see Water Maintenance section).
- Cover the spa.
- Before using the Spa again, readjust the pH and treat the water again.

PROLONGED PERIODS (5-14 DAYS)

- Set the temperature at its lowest level.
- Adjust the pH and treat the water (see Water Maintenance section)
- Cover the Spa.
- Before using the Spa again, reset the temperature as required , readjust the pH and treat the water again.

PREPARATION FOR WINTER

If it is not planned to use the Spa through the winter season or for prolonged periods of time, the following operations should be done:

- Disconnect the electrical equipment, placing the differential switch tab in the OFF position.
- Locate the drain valve (see *Drainage of the Spa*) and turn the red lever of the valve to the OPEN position. The Spa will empty by gravity through the general drain.

MAINTENANCE OF THE WATER

The user must pay particular attention to the maintenance of water. Maintenance will depend on the mineral content of the water used, how often the Spa is used and how many people use the Spa.

There are three essential points for the maintenance of the water:

- ❑ FILTERING OF WATER
- ❑ CHEMICAL ANALYSIS AND pH CONTROL
- ❑ DISINFECTION OF WATER

SAFETY IN THE USE OF CHEMICAL PRODUCTS

Before using a chemical product, read the instructions on the product label carefully.

- It is advisable that always the same person handles the chemical products. Keep these products away from children.
- Add the exact amounts to the water, as specified.
- Keep containers tightly closed in dry, well-ventilated places.
- Do not inhale chemical products, and take care not to let them come into contact with the eyes, nose or mouth. Wash hands after use.
- Follow the emergency instructions on the product label in the event of an accident or ingestion.
- Do not smoke while handling these products – they may be flammable.
- Do not store these products inside the Spa unit.
- Do not mix products. Add first one and then the other to the water, to avoid possible reactions.
- Do not add chemical products to the water if there is someone in the Spa.

MAINTENANCE SCHEDULE OF THE SPA WATER

All chemical products: Bromine in tablet form, Algaecides, Anti-calcareous and pH reducer, must be added to a floating dispenser (not supplied), with the massage pump on for at least ten minutes.

pH ADJUSTMENT

A pH index of between 7.2 and 7.6 is recommended.

The pH level measures the acidity and alkalinity: Values above 7 are alkali and below 7, are acid.

It is very important to maintain the correct pH level both for the disinfectant to work properly and to prevent corrosion or deposits on the Spa. Any damage caused by an inadequate pH level is not covered by your Spa guarantee.

- The effects of a very low pH level are:
 - The disinfectant will quickly dissipate.
 - The equipment of the Spa become rusty.
 - The water can start causing skin irritations to bathers.
- The effects of a very high pH level are:
 - The disinfectant is less effective.
 - Scale may appear on the acrylic and equipment.
 - The water may become cloudy.
 - The filter cartridge can become blocked.

Check the pH of the Spa water daily using the pH test set. (not supplied)

If the pH is above the indexes, use pH MINOR SPA. Wait for two hours and re-do the pH test.

If the pH is below indexes, use pH MAJOR SPA. Wait for two hours and re-do the pH test.

Once the pH index has been adjusted to the values indicated above, proceed to the next point.

DISINFECTION OF THE WATER

Disinfection of the water is of utmost importance in order to destroy algae, bacteria and organisms that could develop in the water. However, excessive disinfection could cause skin and eye irritation.

BROMIDE TABLETS are a suitable disinfectant for the Spa water. This product is placed in the pre-filter and gradually dissolves.

Check the residual bromide level daily using the Br analyser set.

The recommended level of residual bromide is between 2.2 and 3.3 ppm.

If you use Chlore, maintain a concentration of free residual Chlore of 0.5 a 1.5 ppm for an effective work of it.

USE OF SPECIAL PRODUCTS

Apart from products to maintain the pH and disinfectant level, there are other products formulated especially for use in Spas that will help you to maintain the water and installation in perfect condition.

- **SPA-ANTI-CALCAREOUS:** This prevents the precipitation of calcium salts (scale), particularly in hard water. This product should be added weekly and whenever the water is renewed.

- **SPA-ALGAECIDE:** This algaecide prevents algae from growing in the Spa water.

This product is added weekly and whenever the water is renewed.

- **SPA-ANTIFOAM:** Foam is often formed owing to the agitation of the water and grease present in the water. Whenever there is a significant amount of foam, remove it with Spa-Antifoam.

- **SPA-DEGREASER:** To remove rings of dirt and grease that form on the walls of the Spa. To use this product, it is recommended to empty the Spa and apply a degreaser with a sponge on the parts to be cleaned. Rinse immediately with plenty of water.

OZONE GENERATOR

Ozone, O₃, is an oxidizing chemical compound, which is very effective for disinfecting water. The main advantage of ozone is that it leaves no chemical trace and is odourless.

The capacity of ozone as a disinfectant is due to its potential as an oxidizing agent, which eliminates any organic matter that may be present in the water.

In order to produce ozone, electricity is passed through an ozonator to produce ozone ions from oxygen in the atmosphere. This is an automatic process and the resulting product is injected through the jets of the Spa. The process does not require the user to use any other mechanism.

The water is collected in the drains and skimmer, by the absorption action of the massage pump.

It is then sent through the heat exchanger and as it leaves, the ozone is injected. The water is distributed by the filtering back-flow. Part of this flow is also distributed through the drain outlet in order to avoid stagnant water from collecting.

Ozone treatment does not exclude the use of other chemical products such as Bromide or Chlorine. Ozone is considered a complementary process to them, therefore reducing the use of Bromide or Chlorine.

The ozone generator shows a blue Light while working cycles (only during filtration cycles).

In case of not seeing the light, you must change the generator chip. Contact an authorized technical service in order to change it.



Ozone generator

QUICK GUIDE TO THE APPLICATION OF CHEMICAL PRODUCTS

	Reason for Use	Amounts per m³ of water	Frequency of use
pH MINOR SPA	Add if the pH level is above acceptable levels (7.2-7.6 ppm).	Add following recommendations of the chemical product manufacturer.	Analyse the pH daily with the pH Test.
pH MAJOR SPA	Add if the pH level is below acceptable levels (7.2-7.6 ppm).	Add following recommendations of the chemical product manufacturer.	Analyse the pH daily with the pH Test.
BROMIDE TABLETS	Add if the Br level is above acceptable values (3-5 ppm).	Add following recommendations of the chemical product manufacturer.	Analyse the Br daily with the Br Test.
ANTI-CALCAREOUS	To prevent precipitation of calcium salts (scale).	Add following recommendations of the chemical product manufacturer.	Once a week and whenever the water is renewed.
SPA ALGAECIDE	Prevents algae from growing in the water.	Add following recommendations of the chemical products manufacturer.	Once a week and whenever the water is renewed.
DEGREASER	To eliminate rings of dirt on the walls of the Spa.	Rub with a sponge and immediately rinse with abundant water.	Whenever dirt is observed on the walls of the Spa.
ANTIFOAM	Foam in the water.	Add following recommendations of the chemical product manufacturer.	Whenever foam appears in the water.

RECYCLING AND THE ENVIRONMENT

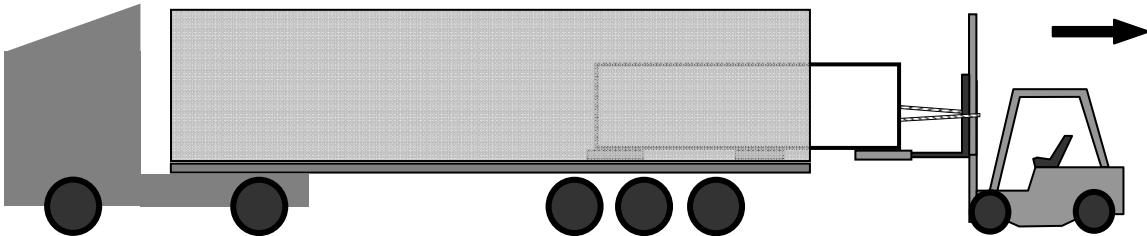
The Spa includes electric and/or electronic material, which at the end of its life-span, should be suitably treated as special waste.

Contact your local authorities to find out the collection and waste disposal procedure for electric and electronic material.

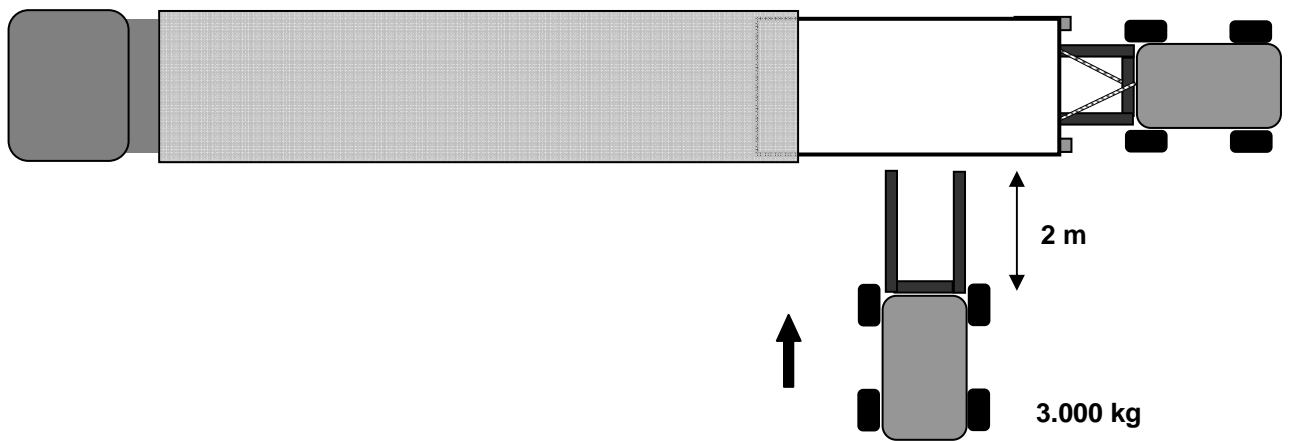
SWIMSPA DOWNLOAD

A. SWIMSPA - CONTAINER DOWNLOAD

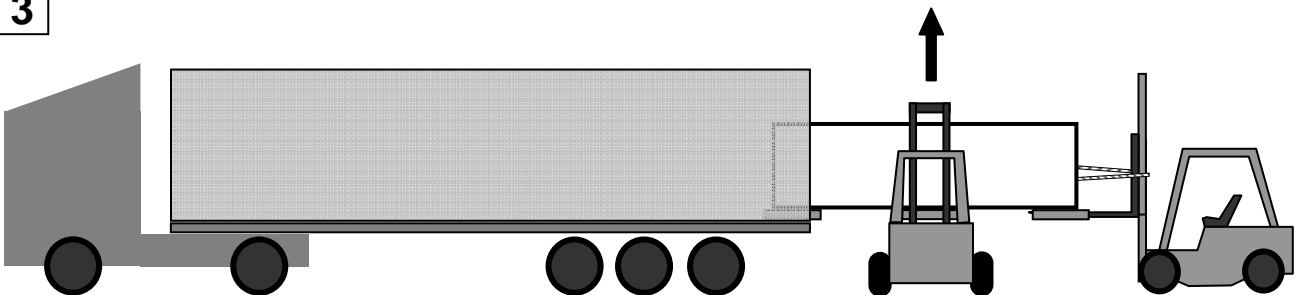
1



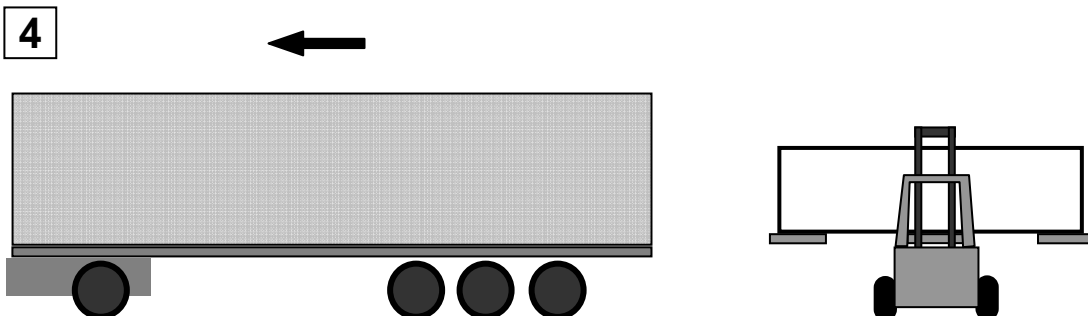
2



3

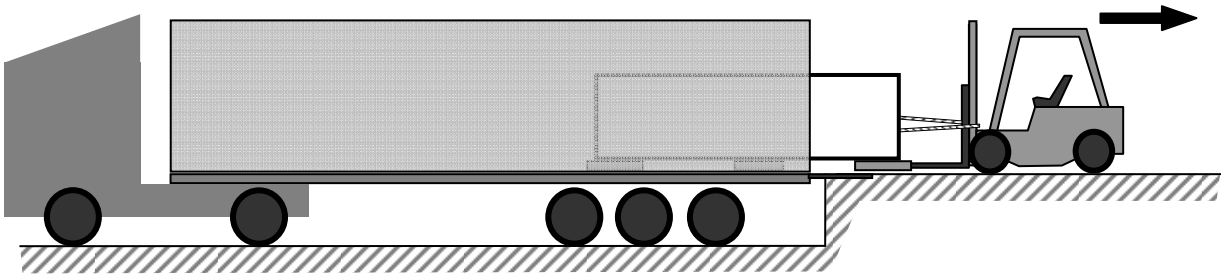


4

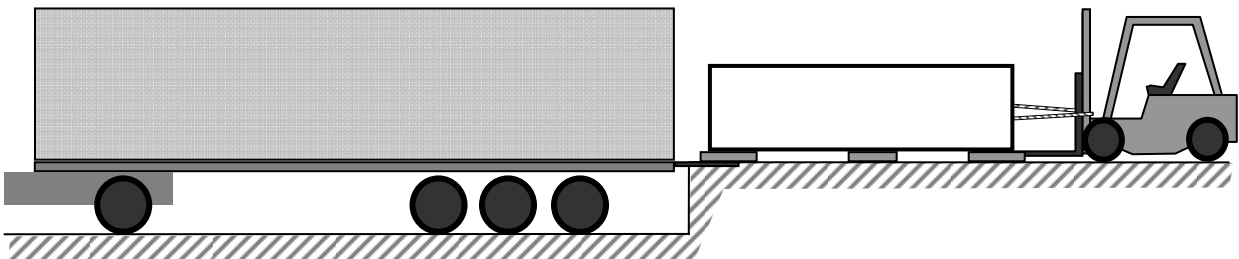


B. SWIMSPA – CONTAINER DOWNLOAD

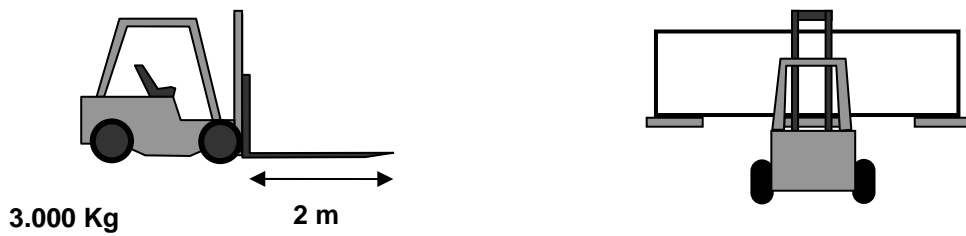
1



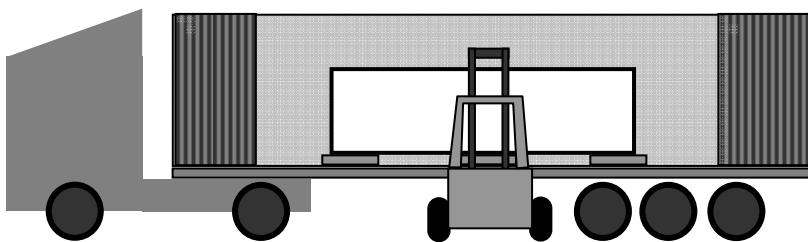
2



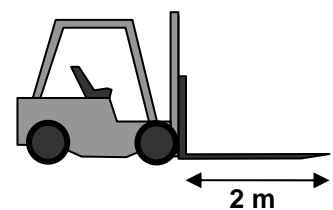
3



C. SWIMSPA – TRUCK DOWNLOAD



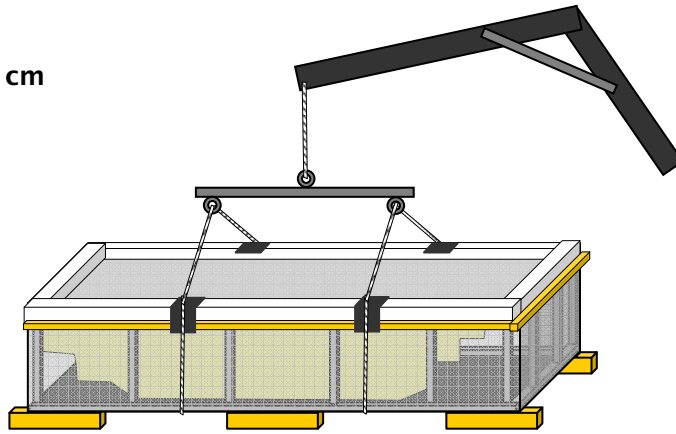
3.000 Kg



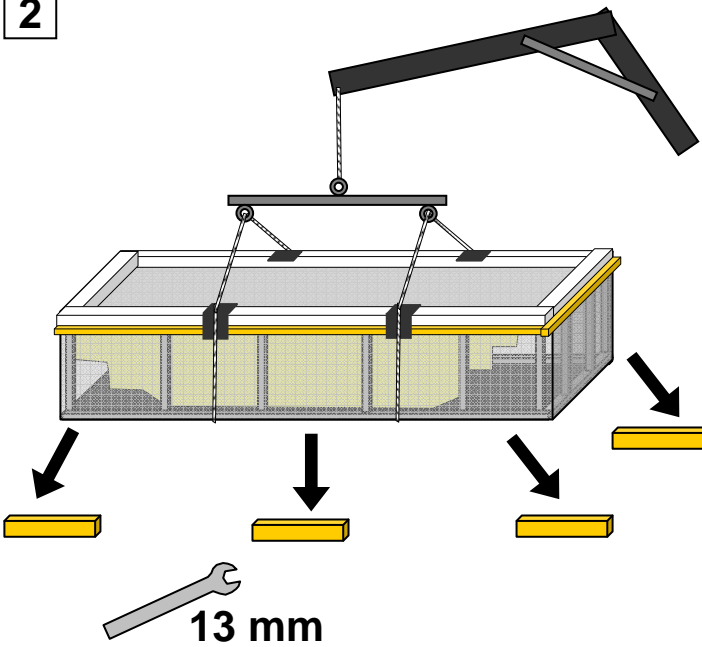
D. SWIMSPA – INSTALLATION

1

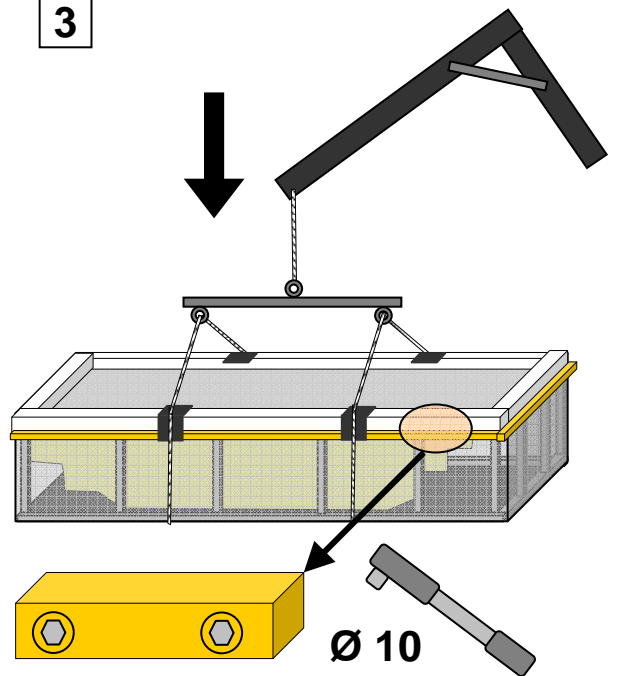
Dimensions:
530 x 234 x 155 cm



2

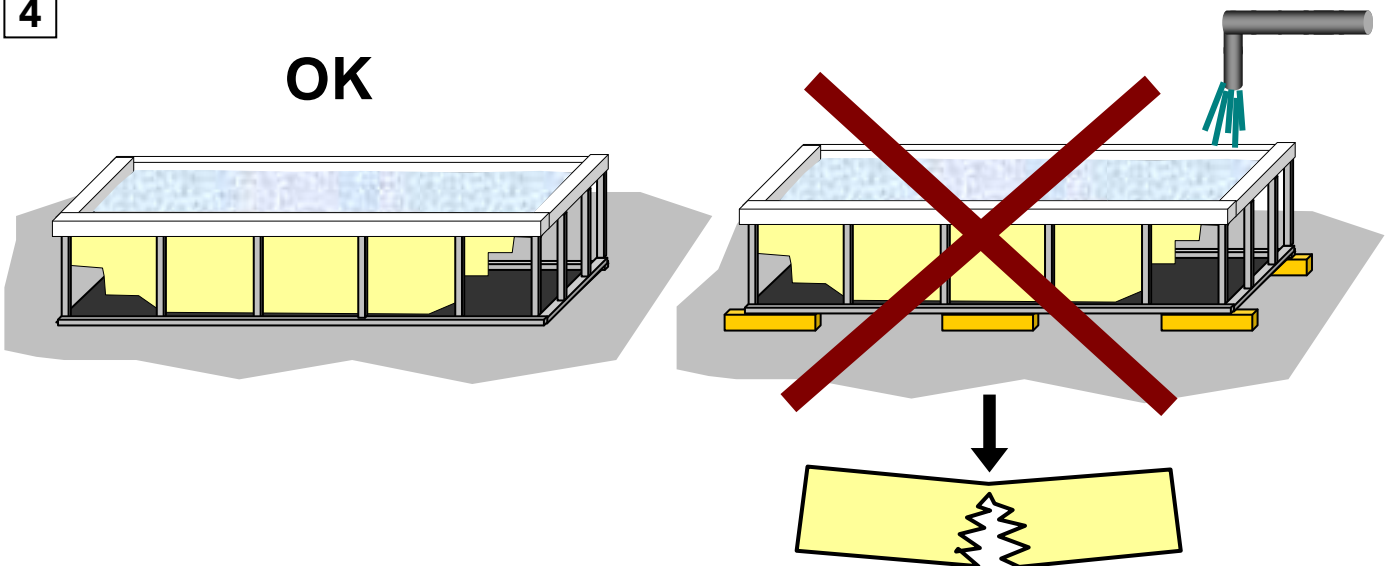


3



4

OK



SERVICE

Before requesting service from your dealer, refer to the Trouble Shooting Guide in this Owner's Manual to determine the necessary course of action. If you are not able to solve the problem using the Trouble Shooting Guide, please contact your authorized Portable Fitness Pool Dealer.

GUARANTEE SERVICE

If your Portable Fitness Pool fails within the Guarantee period and within the scope of its Guarantee, contact your authorized dealer and schedule a service call. You will be required to show proof of purchase by provided your dealer with a copy of your original sales receipt.

Note: Damage caused by repairs made by someone other than an authorized Fitness Pool technician will not be covered by your warranty.

NON-GUARANTEE SERVICE

We recommend having an authorized Fitness Pool technician perform all repairs on Fitness Pools that fail outside of warranty coverage or beyond the warranty period. If you are not able to use an authorized Fitness Pool technician, we encourage you to request and use genuine replacement parts.

Purchase Information

Fitness pool's serial number:.....

Date you purchased your fitness pool:

Información del Distribuidor

Dealer name:

Address:

Telephone number

NOTES:

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Swimspa Fitness Pool

